## Valve series VOFC





Key features

## General information

 The valves in the VOFC series are special 3/2-way and 5/2-way valves for process automation, for use within chemical and petrochemical systems, where they are frequently used as pilot valves for flaps and

#### Function, design

- 3/2-way or 5/2-way, single solenoid or double solenoid, depending on type.
- Piloted piston spool and piston poppet valves.

drives. Their sturdy design and high resistance to corrosion make these valves suitable for outdoor use under harsh ambient conditions.

#### Sturdy

- The surface of the valve housing is treated with hard Ematal. This treatment involves converting the aluminium surface into a very hard aluminium oxide layer with titanium oxide intercalations and gives the valves very high resistance to wear and abrasion as well as first-class sliding qualities. This provides optimum protection against atmospheric and chemical influences
- You can find information on the media resistance of the product at
   → www.festo.com.

 The Namur flange pattern makes the solenoid valves especially suitable for quarter-turn actuators. The integrated spring chamber ventilation protects quarter-turn actuators with spring return

#### Flexible in function

- The valve is easily modified for internal or external pilot air using a screw.
- Depending on the required function, the pressure connection is established independently of the working pressure as a pressure or vacuum connection.

(single-acting cylinders and drives) against contaminated ambient air and weather influences such as rain.

• With German Technical Control Board (TÜV) report up to AK7/SIL-4.

#### Economical

- One type, one part number for two functions.
- Internal and external pilot air function integrated in one valve.
- One valve, two connection options.
- Port pattern to Namur for direct mounting of a drive as well as G and NPT threaded connections.

#### VOFC – Basic valves



- 3/2-way, 5/2-way valves
  - Connections G1/4, NPT1/4, G1/2
  - Namur port pattern, optional with P channel

→ 6

#### VOFC – Solenoid valves



- Combination of basic valve VOFD and S13 coil VACC
- 3/2-way, 5/2-way valves
- Type of explosion protection Ex emb II

→ 24





#### AC and DC voltage 24V, 110V, 230V

• Type of explosion protection Ex emb II, Ex ia IIC

→ 32

#### VOFC – Accessories



- Throttle plate
- Mounting plate
- Adapter with filter
- Hand lever

➔ 1148



Peripherals overview



## Mounting attachments and accessories

		Brief description	→ Page/Internet
1	Solenoid coil	Standard magnet	32
	VACC-S13		
2	Solenoid coil	Ex-me magnet	34
	VACC-S13-me		
3	Solenoid coil	Ex-ia magnet	36
	VACC-S13-A		
4	Adapter	Adapter from G1/4 to NPT 1/4, with filter	1150
	NPFV-AF-G14-N14-MF		
5	Adapter	Adapter from G1/4 to G1/4, with filter	1150
	NPFV-AF-G14-G14-MF		
6	Exhaust protection	Exhaust protection to IP65. The spring chamber of drive 8 solenoid valve is protected against	1151
	VABD-D3-SN-G14	the ingress of aggressive ambient air and water by the one-way flow control system	
7	Flow control plate	Exhaust air flow control plate for Namur interface for installation between the solenoid valve	1148
	VABF-S7-F1B1P2-F	and double-acting drives	
8	Flow control plate	Exhaust air flow control plate for Namur interface for installation between the solenoid valve	1148
	VABF-S7-F1B5P1-F	and single-acting drives	
9	Connection plate kit	Mounting plate for attaching the valve to a Namur rib	1149
	VABF-S7-S-G14		
10	Mounting plate	Mounting plate for attaching the valve to a Namur rib	1149
	VAME-S7-P		
11	Mounting bracket	Alternative option (instead of screw) of attaching the valve to a Namur rib	1150
	VAME-S7-Y	with the help of a mounting bracket	

# Solenoid valves VOFC Type codes

		VOFC	 L	– B52	 М	- Z	-	G12	- 1	– A1
Туре										
VOFC	Solenoid valve									
Type of	directional control valve									
L	In-line valve			1						
Valve fu	unction									
B52	5/2-way valve, double solenoid									
M32C	3/2-way valve, normally closed									
M52	5/2-way valve, single solenoid									
	nethod for single solenoid valves									
М	Mechanical spring									
		1								
Pilot su	ipply air									
	Internal									
Z	External									
С	Internal/external pilot air									
Pneum	atic connection									
G12	G1⁄2								1	
G14	G1⁄4									
N12	1⁄2 NPT									
N14	1⁄4 NPT									
FG12	Namur G <sup>1</sup> /2									
FG14	Namur G1⁄4									
		1								
N										
Nomina	al operating voltage									
	Without solenoid coil, not relevant									
1	Without solenoid coil, not relevant 24 V DC		 							
1 1U	Without solenoid coil, not relevant24 V DC24 V DC and AC				 					
1 1U 2A	Without solenoid coil, not relevant24 V DC24 V DC and AC110 V AC/50-60 Hz		 		 					
1 1U 2A 2U	Without solenoid coil, not relevant24 V DC24 V DC and AC110 V AC/50-60 Hz110 V DC and AC		 							
1 1U 2A 2U 3A	Without solenoid coil, not relevant24 V DC24 V DC and AC110 V AC/50-60 Hz110 V DC and AC230 V AC/50-60 Hz		 							
1 1U 2A 2U	Without solenoid coil, not relevant24 V DC24 V DC and AC110 V AC/50-60 Hz110 V DC and AC				 					
1 1U 2A 2U 3A 3U	Without solenoid coil, not relevant24 V DC24 V DC and AC110 V AC/50-60 Hz110 V DC and AC230 V AC/50-60 Hz									
1 1U 2A 2U 3A 3U Electric A1	Without solenoid coil, not relevant         24 V DC         24 V DC and AC         110 V AC/50-60 Hz         110 V DC and AC         230 V AC/50-60 Hz         230 V DC and AC         at connection         Port pattern type A, to EN 175 301									
1 1U 2A 2U 3A 3U <b>Electric</b> A1 K4	Without solenoid coil, not relevant         24 V DC         24 V DC and AC         110 V AC/50-60 Hz         110 V DC and AC         230 V AC/50-60 Hz         230 V DC and AC         230 V DC and AC         at connection         Port pattern type A, to EN 175 301         Cable connector M20									
1 1U 2A 2U 3A 3U <b>Electric</b> A1 K4 F9	Without solenoid coil, not relevant         24 V DC         24 V DC and AC         110 V AC/50-60 Hz         110 V DC and AC         230 V AC/50-60 Hz         230 V AC/50-60 Hz         230 V DC and AC         at connection         Port pattern type A, to EN 175 301         Cable connector M20         Armature tube for solenoid coil 13									
1 1U 2A 2U 3A 3U <b>Electric</b> A1 K4	Without solenoid coil, not relevant         24 V DC         24 V DC and AC         110 V AC/50-60 Hz         110 V DC and AC         230 V AC/50-60 Hz         230 V DC and AC         230 V DC and AC         at connection         Port pattern type A, to EN 175 301         Cable connector M20									

Q A

Sand casing Intrinsically safe

		F	] -	EX3	EX3 -	EX3 – D
Protecti	ive circuit					
	None/standard					
F	Fuse					
FX	Fuse and freewheeling diode					
Х	Freewheeling diode					
Approva	al EU, US					
	Approval defined upon introduction (standar	rd)				
Ex3	II 2G					
Ex4	II 2GD					
Type of	explosion protection					
	None					
D	Pressure-resistant casing					
E	Enhanced safety					
М	Moulded encapsulation					
ME	Moulded encapsulation, enhanced safety					
Ν	Non-sparking					

Technical data -3/2-way valves, G<sup>1</sup>/<sub>4</sub> and Namur

Function 3/2-way valve





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#### General technical data

General technical data						
			G1⁄4 basic valve,	G1⁄4 Exi variant,	G1⁄4 basic valve,	G1⁄4 basic valve,
			Namur	for low ratings	Namur, P connection	for low ratings
Valve function			3/2-way closed, sing	gle solenoid		
Pneumatic connection	1		G1⁄4		Namur port pattern	
	2		G1/4 and Namur port	t pattern		
	3		G1⁄4			
	4		G <sup>1</sup> /4 and Namur port			
Design			Piloted piston poppe	et valve		
Width		[mm]	51			
Mounting position			Any			
Duty cycle			100%			
Sealing principle			Soft			
Manual override			None			
Reset method			Mechanical spring			
Actuation type			Electrical			
Type of control			Piloted			
Pilot air supply			Internal			
Flow rate Kv pressurisation	l	[m <sup>3</sup> /h]	0.5			
Flow rate Kv exhausting		[m <sup>3</sup> /h]	0.65			
Direction of flow			Non-reversible			
Product weight		[g]	600		550	
Response time off		[ms]	12			
Response time on		[ms]	20			
Nominal size		[mm]	6			
Standard nominal flow rate	5	[l/min]	600			

## Operating and environmental conditions

opolaciong and on one of the operation of					
		G1⁄4 basic valve	G1⁄4 Exi variant,	G¼ basic valve,	G1⁄4 basic valve,
			for low ratings	Namur, P connection	for low ratings
Operating medium		Compressed air in acco	rdance with ISO 8573-1	:2010 [-:-:-]	
Protection class		IP65			
Operating pressure range	[bar]	2 8			
Temperature of medium	[°C]	-25 +60			
Ambient temperature	[°C]	-25 +60			
Safety integrity level	[SIL]	Up to SIL 4 Low Deman	d mode		
		Up to SIL 4 High Demar	nd mode		
Corrosion resistance class CRC <sup>1)</sup>		4			

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

### **FESTO**

Technical data – 3/2-way valves, G<sup>1</sup>/4 and Namur

## Materials



Solenoid valves	G <sup>1</sup> ⁄4 basic valve	G¼ Exi variant,	G¼ basic valve, Namur,	G¼ basic valve,
		for low ratings	P connection	for low ratings
1 Housing	Hard Ematal-anodised alu	minium		
2 Seals	Nitrile rubber			
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wett	ing impairment substances	), RoHS-compliant	

#### Dimensions





# Coding pin M5x10 O-ring 16x2

Туре	B1	B2	B3	D1	D2	H1	H2	H3	H4	L1	L2	L3	L4
VOFC-L-M32C-M-FG14-F9 VOFC-L-M32C-M-FG14-F9-A	51	45.3	22.5	G1⁄4	M5	135.3	29	12	12	51	32	26.3	24.7

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Technical data – 3/2-way valves, G<sup>1</sup>/<sub>4</sub> and Namur



Туре	B1	B2	B3	B4	D1	D2	H1	H2	H3	H4	L1	L2	L3	L4
VOFC-L-M32C-M-FGP14-F9	<b>F1</b>		22.5	47	Namur C1/	M5	133.4	29	12	10	<b>F1</b>	22	26.3	24.7
VOFC-L-M32C-M-FGP14-F9-A	21	45.3	22.5	4.7	Namur G1⁄4	C IVI	155.4	29	12	12	21	52	20.5	24.7

Technical data – 3/2-way valves,  $G^{1/4}$ 

Function 3/2-way valve







## General technical data

General technical data			1			
Туре			G <sup>1</sup> /4 basic valve	G1⁄4 Exi variant	NPT basic valve	NPT Exi variant
Valve function			3/2-way closed, sin	gle solenoid		
Pneumatic connection	1		G1⁄4	G1⁄4	NPT1/4-18	NPT1/4-18
	2		G1⁄4	G1⁄4	-	-
	2		-	-	NPT1/4-18	NPT1/4-18
	3		G1⁄4	G1⁄4	NPT1/4-18	NPT1/4-18
	4		G1⁄4	G1⁄4	-	-
	4		-	-	NPT1/4-18	NPT1/4-18
Design			Piloted piston popp	et valve		
Width		[mm]	51			
Mounting position			Any			
Duty cycle			100%			
Sealing principle			Soft			
Manual override			None			
Reset method			Mechanical spring			
Actuation type			Electrical			
Type of control			Piloted			
Pilot air supply			Internal, external			
Flow rate for piston valve p	pressurisation	[m <sup>3</sup> /h]	0.72			
			1.38			
Direction of flow			Non-reversible			
Product weight		[g]	550			
Response time off		[ms]	12			
Response time on		[ms]	20			
Nominal size		[mm]	6			
Standard nominal flow rat	e	[l/min]	900			

## Operating and environmental conditions

Туре		G <sup>1</sup> /4 basic valve	G1⁄4 Exi variant	NPT basic valve	NPT Exi variant				
Operating medium		Compressed air in a	Compressed air in accordance with ISO 8573-1:2010 [-:-:-]						
Protection class		IP65							
Operating pressure range	[bar]	2 8							
External operating pressure range	[bar]	0 8							
Temperature of medium	[°C]	-25 +60							
Ambient temperature	[°C]	-25 +60							
Safety integrity level	[SIL]	Up to SIL 4 Low Dem	and mode						
		Up to SIL 4 High Den	nand mode						
Corrosion resistance class CRC <sup>1)</sup>		4							

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – 3/2-way valves, G1/4

## Materials

Sectional view



Solenoid valves	G¼ basic valve	G¼ Exi variant	NPT basic valve	NPT Exi variant				
1 Housing	Hard Ematal-anodised aluminium							
2 Seals	Nitrile rubber							
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant							





Туре	B1	D1	D2	H1	H2	H3	H4	H5	L1	L2	L3
VOFC-L-M32C-MC-G14-F9 VOFC-L-M32C-MC-G14-F9-A VOFC-L-M32C-MC-N14-F9 VOFC-L-M32C-MC-N14-F9-A	51	G1⁄4	G1⁄8	133	43	29	12	12	51	34	10

2

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Technical data – 3/2-way valves,  $G^{1/2}$  and Namur

Function 3/2-way valve





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#### General technical data

General lecinical data			G <sup>1</sup> /2 basic valve	G <sup>1</sup> /2 Exi variant			
Valve function			3/2-way closed, single solenoid				
Pneumatic connection	1		G1⁄2				
	2		G <sup>1</sup> /2 and Namur port pattern				
	3		G1⁄2				
	4		G <sup>1</sup> /2 and Namur port pattern				
Design			Piloted piston poppet valve				
Width		[mm]	51				
Mounting position			Any				
Duty cycle			100%				
Sealing principle			Soft				
Manual override			None				
Reset method			Mechanical spring				
Actuation type			Electrical				
Type of control			Piloted				
Pilot air supply			Internal				
Flow rate for piston valve pr	ressurisation	[m <sup>3</sup> /h]	3.8				
Direction of flow			Non-reversible				
Product weight		[g]	880				
Response time off		[ms]	14				
Response time on		[ms]	25				
Nominal size		[mm]	12				
Standard nominal flow rate		[l/min]	3,000				

#### Operating and environmental conditions

		G <sup>1</sup> /2 basic valve	G <sup>1</sup> /2 Exi variant			
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]				
Protection class		IP65				
Operating pressure range	[bar]	2 8				
Temperature of medium	[°C]	-25 +60				
Ambient temperature	[°C]	-25 +60				
Corrosion resistance class CRC <sup>1)</sup>		4				

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – 3/2-way valves, G<sup>1</sup>/<sub>2</sub> and Namur

## Materials



Solenoid valves	G1⁄2 basic valve G1⁄2 Exi variant					
1 Housing	ard Ematal-anodised aluminium					
2 Seals	Nitrile rubber					
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant					



Туре	B1	B2	B3	D1	D2	H1	H2	H3	H4	H5	H6	L1	L2	L3	L4
VOFC-L-M32C-M-FG12-F9	51	38	47	G1/2	M5	166	49	12	12	24	40	70	50	32	5
VOFC-L-M32C-M-FG12-F9-A	51	50	4.7	072		100	47	12	12	24	40	70	50	72	,

Technical data – 3/2-way valves,  $G^{1/2}$ 

Function 3/2-way valve







## General technical data

General technical data							
			G <sup>1</sup> /2 basic valve	G <sup>1</sup> ⁄2 Exi variant			
Valve function			3/2-way closed, single solenoid				
Pneumatic connection	1		G1/2				
	2		G1/2				
	3		G1⁄2				
	4		G1⁄2				
Design			Piloted piston poppet valve				
Width		[mm]	51				
Mounting position			Any				
Duty cycle			100%				
Sealing principle			Soft				
Manual override			None				
Reset method			Mechanical spring				
Actuation type			Electrical				
Type of control			Piloted				
Pilot air supply			Internal, external				
Flow rate for piston valve pr	ressurisation	[m <sup>3</sup> /h]	3.8				
Direction of flow			Non-reversible				
Product weight		[g]	880				
Response time off		[ms]	14				
Response time on		[ms]	25				
Nominal size		[mm]	12				
Standard nominal flow rate		[l/min]	3,000				

#### Operating and environmental conditions

		Basic valve	Exi variant	
Operating medium		Compressed air in accordance	e with ISO 8573-1:2010 [-:-:-]	
Protection class		IP65		
Operating pressure range	[bar]	2 8		
External operating pressure range	[bar]	0 8		
Temperature of medium	[°C]	-25 +60		
Ambient temperature	[°C]	-25 +60		
Corrosion resistance class CRC <sup>1)</sup>		4		

1) Corrosion resistance class 4 according to Festo standard 940 070 Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media . concerned.

Technical data – 3/2-way valves,  $G^{1/2}$ 

## Materials

Sectional view



Solenoid valves	G <sup>1</sup> /2 basic valve	G1⁄2 Exi variant					
1 Housing	Hard Ematal-anodised aluminium	d Ematal-anodised aluminium					
2 Seals	Nitrile rubber						
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant						



Technical data – 5/2-way valves, G<sup>1</sup>/4 and Namur

Function 5/2-way valve





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#### General technical data

General technical uata						
			G¼ basic valve	G¼ Exi variant		
Valve function			5/2-way, single solenoid			
Pneumatic connection	1		G1⁄4			
	2		G <sup>1</sup> /4 and Namur port pattern			
	3		G <sup>1</sup> /4			
	4		G <sup>1</sup> /4 and Namur port pattern			
Design			Hard piston spool valve			
Mounting position			Any			
Width		[mm]	40			
Duty cycle			100%			
Sealing principle			Hard			
Manual override			None			
Reset method			Mechanical spring			
Actuation type			Electrical			
Type of control			Piloted			
Pilot air supply			Internal			
Flow rate for piston valve pre	essurisation	[m <sup>3</sup> /h]	0.65			
Direction of flow			Non-reversible			
Product weight		[g]	620			
Response time off		[ms]	40			
Response time on		[ms]	24			
Nominal size		[mm]	6			
Standard nominal flow rate		[l/min]	750			

#### Operating and environmental conditions

		G <sup>1</sup> /4 basic valve	G¼ Exi variant		
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]			
Protection class		IP65			
Operating pressure range	[bar]	2 8			
Temperature of medium	[°C]	-25 +60			
Ambient temperature	[°C]	-25 +60			
Corrosion resistance class CRC <sup>1)</sup>		4			

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – 5/2-way valves, G1⁄4 and Namur

## Materials



Solenoid valves	G1⁄4 basic valve G1⁄4 Exi variant					
1 Housing	Hard Ematal-anodised aluminium					
2 Seals	Nitrile rubber					
- Note on materials Contains PWIS (paint-wetting impairment substances), RoHS-compliant						





Туре	B1	B2	B3	B4	D1	D2	H1	H2	H3	H4	H5	H6	H7	L1	L2	L3
VOFC-L-M52-M-FG14-F9 VOFC-L-M52-M-FG14-F9-A	40	38	25	5	G1⁄4	M5	158	28	24	12	20	22	22	60	32	14

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Technical data – 5/2-way valves,  $G^{1/4}$ 

Function 5/2-way valve





Temperature range

- 1 -



#### General technical data

General lecinical uala			C1( hasis ushu	C1/ Evident		
			G <sup>1</sup> ⁄4 basic valve	G1⁄4 Exi variant		
Valve function			5/2-way single solenoid			
Pneumatic connection	1		G1⁄4			
	2		G1⁄4			
	3		G1⁄4			
	4		G1⁄4			
Design			Hard piston spool valve			
Mounting position			Any			
Width		[mm]	40			
Duty cycle			100%			
Sealing principle			Hard			
Manual override			None			
Reset method			Mechanical spring			
Actuation type			Electrical			
Type of control			Piloted			
Pilot air supply			Internal			
Flow rate for piston valve p	pressurisation	[m <sup>3</sup> /h]	0.65			
Direction of flow			Non-reversible			
Product weight		[g]	620			
Response time off		[ms]	40			
Response time on		[ms]	24			
Nominal size		[mm]	6			
Standard nominal flow rate	e	[l/min]	850			

#### Operating and environmental conditions

		G <sup>1</sup> /4 basic valve	G <sup>1</sup> /4 Exi variant				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]					
Protection class		IP65					
Operating pressure range	[bar]	2 8					
Temperature of medium	[°C]	-25 +60					
Ambient temperature	[°C]	-25 +60					
Corrosion resistance class CRC <sup>1)</sup>		4					

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – 5/2-way valves,  $G^{1/4}$ 



Solenoid valves	G¼ basic valve	G1⁄4 Exi variant							
1 Housing	lard Ematal-anodised aluminium								
2 Seals	Nitrile rubber								
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant								



Technical data – 5/2-way valves, G¼, NAMUR

Function 5/2-way valve







## General technical data

		G <sup>1</sup> /4, NAMUR	G1⁄4				
Valve function		5/2-way, double solenoid					
Pneumatic connection 1		G1/4					
neumatic connection $\frac{1}{2}$ $3$ $3$ $4$ $4$ esign $6$ ounting position $6$ idth       [mm]         uty cycle       [%]         ealing principle $6$ anual override $6$ ituation type $6$ pe of control $6$ lot air supply $6$ pow rate for piston valve pressurisation $[m^3/h]$ pow rate for piston valve exhausting $[m^3/h]$		NAMUR port pattern	G1⁄4				
3		G <sup>1</sup> /4	1				
4		NAMUR port pattern	G1⁄4				
Design		Soft-piston slide valve					
Mounting position		Any					
Width	[mm]	40					
Duty cycle	[%]	100					
Sealing principle		Soft					
Manual override		None					
Actuation type		Electric					
Type of control		Piloted					
Pilot air supply		Internal					
Flow rate for piston valve pressurisation	[m <sup>3</sup> /h]	0.65					
Flow rate for piston valve exhausting	[m <sup>3</sup> /h]	0.65					
Direction of flow		Non-reversible					
Product weight	[g]	790					
Switching time off	[ms]	40	20				
Switching time on	[ms]	24 20					
Max. switching frequency	[Hz]	1					
Nominal size	[mm]	6					
Standard nominal flow rate	[l/min]	750	850				

#### Operating and environmental conditions

		G1⁄4, NAMUR G1⁄4						
Operating medium		Compressed air in accordance with ISO 8573-1:2	2010 [-:-:-]					
Protection class		IP65						
Operating pressure range	[bar]	2 8						
Temperature of medium	[°C]	-25 +60						
Ambient temperature	[°C]	-25 +60						
Safety integrity level	[SIL]	Up to SIL 2 Low Demand mode						
		Up to SIL 2 High Demand mode						
Corrosion resistance class CRC <sup>1)</sup>		4						

1) Corrosion resistance class 4 according to Festo standard 940 070

Components subject to particularly high corrosion stress. Parts used with aggressive media, e.g. in the food or chemical industry. These applications should be supported with special tests with the media if required.

Technical data – 5/2-way valves, G<sup>1</sup>/4, NAMUR

## Materials

Sectional view



Solenoid valves	G¼, NAMUR	G1⁄4							
1 Housing	Hard Ematal-anodised aluminium								
2 Seals	NBR								
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant								

Technical data – 5/2-way valves, G<sup>1</sup>/4, NAMUR



Technical data – 5/2-way valves, G<sup>1</sup>/4, NAMUR



Technical data

Ordering data					
ircuit symbol	Function	Pneumatic connection	Pilot air supply	Part No.	Туре
n-line valve					
_1	3/2-way, closed,	G <sup>1</sup> ⁄4 and NAMUR	Internal	562857	VOFC-L-M32C-M-FG14-F9
	single solenoid			562858	VOFC-L-M32C-M-FG14-F9-A
		G <sup>1</sup> /4 and NAMUR,		570787	VOFC-L-M32C-M-FGP14-F9
		P connection			
		G <sup>1</sup> / <sub>4</sub> and NAMUR,		570788	VOFC-L-M32C-M-FGP14-F9-A
		P connection			
	3/2-way, closed,	G1⁄4	Internal, external	562859	VOFC-L-M32C-MC-G14-F9
2	single solenoid	0-74	Internal, external	562860	VOFC-L-M32C-MC-G14-F9-A
	Single Solenoid		Internal, external	562861	VOFC-L-M32C-MC-N14-F9
			Internal, external	562862	VOFC-L-M32C-Mc-N14-F9-A
			internat, externat	502002	Vore 1-m520 me-N1417 A
	3/2-way, closed,	G <sup>1</sup> /2 and NAMUR	Internal	562863	VOFC-L-M32C-M-FG12-F9
	single solenoid			562864	VOFC-L-M32C-M-FG12-F9-A
	3/2-way, closed,	G1⁄2	Internal, external	562865	VOFC-L-M32C-MC-G12-F9
	single solenoid			562866	VOFC-L-M32C-MC-G12-F9-A
	5/2 way single	G1⁄4 and NAMUR	Internel	2822460	VOFC-L-M52-M-FG14-F9
	5/2-way, single solenoid	G 74 and NAMUR	Internal	2823469 2823470	VOFC-L-M52-M-FG14-F9-A
	5/2-way, single	G1/4	Internal	2823467	VOFC-L-M52-M-G14-F9
	solenoid			2823468	VOFC-L-M52-M-G14-F9-A
	5/2-way, double	G1⁄4 and NAMUR	Internal	2821302	VOFC-L-B52-FG14-F9
	solenoid	G <sup>1</sup> /4 and NAMUR		2821303	VOFC-L-B52-FG14-F9-A
		G <sup>1</sup> /4		2820406	
		G <sup>1</sup> /4		2820407	

## FESTO

Technical data – 3/2-way valve with ignition protection type Ex-me

## FESTO







600 l/min Voltage 14 ... 32 V DC







## General technical data

			G <sup>1</sup> ⁄4 and Namur	G1⁄4	NPT <sup>1</sup> /4	G1⁄2				
Valve function			3/2-way closed, sing	le solenoid						
Pneumatic connection 1			G1⁄4		NPT1/4-18	G1⁄2				
2			G1⁄4		-	G1/2				
2			Namur port pattern	-	NPT1/4-18	-				
3			G1⁄4		NPT1/4-18	G1⁄2				
4			Namur port pattern	G1⁄4	noid NPT¼-18 G¼2 - G¼2 NPT¼-18 - NPT¼-18 G¼2 NPT¼-18 G¼2 NPT¼-18 G¼2 - rnal, external Internal, external Internal 2 0.72 3.8 3 1.38 3.8 read M20x1.5	G1/2				
Width			51 mm		- H	I				
Design			Piloted piston poppet valve							
Mounting position			Any							
Duty cycle			100%							
Sealing principle			Soft							
Manual override			None							
Reset method		Mechanical spring								
Actuation type			Electrical							
Type of control			Piloted							
Pilot air supply			Internal	Internal, external	Internal, external	Internal, external				
Flow rate for piston valve pressurisat	ion	[m <sup>3</sup> /h]	0.5	0.72	0.72	3.8				
			0.65	1.38	1.38	3.8				
Direction of flow			Non-reversible			· ·				
Electrical connection			Terminal box, cable entry thread M20x1.5							
Reset method			Mechanical spring							
Product weight		[g]	930	880	880	1,210				
Response time off		[ms]	12							
Response time on		[ms]	20							
Nominal size		[mm]	6			12				
Standard nominal flow rate		[l/min]	600	900	900	3,000				

Technical data – 3/2-way valve with ignition protection type Ex-me

Electrical data			G¼ and Namur	G1⁄4	NPT1/4	G1⁄2				
Permissible voltage fluctuation	S	[%]	-15 +10							
Max. input power [W]			-							
Max. input voltage [V]		-								
Max. input current		[A]	-							
Required current consumption	Required current consumption [mA]		-							
Coil characteristics	DC voltage 24 V	[W]	1.8							
	AC voltage 24 V	[VA]	1.8							

## Operating and environmental conditions

		G1⁄4 and Namur	G1⁄4	NPT <sup>1</sup> /4	G1⁄2				
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [-:-:-]							
Protection class		IP65							
Operating pressure range	[bar]	2 8							
External operating pressure range	[bar]	-	- 08						
Temperature of medium	[°C]	-25 60							
ATEX category for gas		II 2G							
ATEX category for dust		II 2D							
Explosion ignition protection type for gas	Ex emb II T6, T5								
Explosion ignition protection type for dust	Ex tD A21 IP65 T80°C, T95°C								
Explosion-proof temperature rating	T5:	-20°C <= Ta <=+60°C							
	T6:	-20°C <= Ta <= +50	°C						
xplosion ignition protection type for gas xplosion ignition protection type for dust	T80°C:	-20°C <= Ta <= +50°C							
	T95°C:	-20°C <= Ta <= +60	°C						
Certificate issuing authority		PTB 08 ATEX 2042 X							
CE mark (see declaration of conformity)		To EU Explosion Protection Directive (ATEX)							
Safety integrity level	[SIL]	Up to SIL 4 Low Demand mode -							
		Up to SIL 4 High Demand mode -							
Corrosion resistance class CRC <sup>1)</sup>		4			1				

Corrosion resistance class 4 according to Festo standard 940 070 Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.



Technical data – 3/2-way valve with ignition protection type Ex-me

#### Materials

Sectional view



Solenoid valves	G1⁄4 and Namur	G1⁄4	NPT1/4	G1⁄2								
1 Housing	Hard Ematal-anodised alumin	d Ematal-anodised aluminium										
2 Seals	Nitrile rubber	trile rubber										
<ul> <li>Note on materials</li> </ul>	Contains PWIS (paint-wetting impairment substances), RoHS-compliant											



Technical data – 3/2-way valve with ignition protection type Ex-me

## FESTO



Туре	B1	B2	D1	D2	H1	H2	H3	H4	H5	L1	L2	L3	L4
VOFC-L-M32C-MC-G14-1UK4-Ex4me	E 1	27	G1⁄4	G1⁄8	122	43	20	10	10	E 1	24	10	107
VOFC-L-M32C-MC-N14-1UK	51	זכ	074	078	1))	45	29	12	12	51	34	10	107



Download CAD data → www.festo.com



Туре	B1	B2	B3	B4	D1	D2	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VOFC-L-M32C-MC-G12-1UK4-Ex4me	51	37	22	10	G1⁄2	6.5	166	43.5	21	25	34.5	70	53	50	107	5

Technical data – 3/2-way valve with ignition protection type Ex-ia







## General technical data

General technical data			G <sup>1</sup> /4 and Namur	G1⁄4	
				074	
Valve function			3/2-way closed, single solenoid		
Pneumatic connection 1		G1⁄4			
	2		G1⁄4		
	2		Namur port pattern	-	
	3		G1⁄4		
Width		[mm]	51		
Design			Piloted piston poppet valve		
Mounting position			Any		
Duty cycle			100%		
Sealing principle		Soft			
Manual override		None			
Reset method		Mechanical spring			
Actuation type			Electrical		
Type of control			Piloted		
Pilot air supply			Internal	Internal, external	
Flow rate for piston valve p	ressurisation	[m <sup>3</sup> /h]	0.5	0.72	
			0.65	1.38	
Direction of flow			Non-reversible		
Electrical connection			Terminal box, cable entry thread M20x1.5		
Reset method			Mechanical spring		
Product weight		[g]	930	880	
Response time off		[ms]	12		
Response time on		[ms]	20		
Nominal size		[mm]	6		
Standard nominal flow rate		[l/min]	600	900	

Electrical data			G1⁄4 and Namur	G1⁄4
Permissible voltage fluctuations		[%]	-15 +10	-
Max. input power		[W]	1.2	
Max. input voltage		[V]	32	
Max. input current		[A]	0.2	
Required current consumption		[mA]	16	
Coil characteristics D	DC voltage 24 V	[V]	14 32	

Technical data – 3/2-way valve with ignition protection type Ex-ia



### Operating and environmental conditions

	G <sup>1</sup> /4 and Namur	G1⁄4	
	Compressed air in accordance with ISO 857	3-1:2010 [-:-:-]	
	IP65		
[bar]	2 8		
[bar]	-	08	
[°C]	-25 60		
	II 2G		
	Ex ia IIC T6, T5		
T5:	-30°C <= Ta <= +65°C		
T6:	-30°C <= Ta <= +50°C		
T80°C:	-20°C <= Ta <= +50°C		
T95°C:	-20°C <= Ta <= +60°C		
	PTB 08 ATEX 2038		
	To EU Explosion Protection Directive (ATEX)		
[SIL]	Up to SIL 4 Low Demand mode		
	Up to SIL 4 High Demand mode		
	4		
	[bar] [°C] T5: T6: T80°C: T95°C:	Compressed air in accordance with ISO 857           IP65           [bar]         2 8           [bar]         -           [°C]         -25 60           II 2G         II 2G           T5:         -30°C <= Ta <= +65°C	

1) Corrosion resistance class 4 according to Festo standard 940 070 Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

#### Materials

Sectional view



Sole	noid valves	G¼ and Namur	G1⁄4		
1	Housing	Hard Ematal-anodised aluminium			
2	Seals	Nitrile rubber			
-	Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant			

Technical data – 3/2-way valve with ignition protection type Ex-ia



**Solenoid valves VOFC** Technical data – 3/2-way valve with ignition protection type Ex-ia

## Ordering data

rdering data						
Circuit symbol	Function	Size	Explosion ignition protection type for gas	Pilot air supply	Part No.	Туре
2	3/2-way closed, single solenoid	G1⁄4	Ex emb II T6, T5	Internal, external	562 877	VOFC-L-M32C-MC-G14-1UK4-Ex4me
		G1⁄4	Ex ia IIC T6, T5	Internal, external	562 878	VOFC-L-M32C-MC-G14-1K4-Ex3A
		NPT1/4	Ex emb II T6, T5	Internal	562 879	VOFC-L-M32C-M-N14-1UK4-Ex4me
12  1  2		G1/2	Ex emb II T6, T5		562 880	VOFC-L-M32C-MC-G12-1UK4-Ex4me
21	3/2-way closed,	G <sup>1</sup> ⁄4 and Namur	Ex emb II T6, T5	Internal	562 875	VOFC-L-M32C-M-FG14-1UK4-Ex4me
	single solenoid	G <sup>1</sup> ⁄4 and Namur	Ex ia IIC T6, T5		562 876	VOFC-L-M32C-M-FG14-1K4-Ex3A

Technical data

- **L** - Voltage 24 V AC

- **J** - Temperature range -20 ... +60 °C



#### General technical data

General technical data						
Туре			VACC-S13-A1-1	VACC-S13-A1-1U	VACC-S13-A1-2U	VACC-S13-A1-3U
Actuation type			Electrical			
Mounting position			Any			
Duty cycle		[%]	100			
Electrical connection			Plug design to EN 17	75301-803, type A		
Manual override			None			
Switching position displa	ау		None			
Product weight		[g]	210			
Note on materials			Contains PWIS (pain	t-wetting impairment s	ubstances), RoHS-comp	oliant
Information on solenoid	coil materials		Polyamide, polyurethane			
Coil characteristics	DC voltage 24 V	[W]	1.8	1.8	-	-
	AC voltage 24 V	[VA]	-	3	-	-
	DC voltage 110 V	[W]	-	-	1.8	-
	AC voltage 110 V	[VA]	-	-	3	-
	DC voltage 230 V	[W]	-	-	-	1.8
	AC voltage 230 V	[VA]	-	-	-	3

Operating and environmental conditions					
Туре		VACC-S13-A1-1	VACC-S13-A1-1U	VACC-S13-A1-2U	VACC-S13-A1-3U
Protection class		IP65			
CE mark (see declaration of conformity)		-		To EU Low Voltage Di	rective
Permissible voltage fluctuations	[%]	-15 +10			
Ambient temperature	[°C]	-20 +60			
Corrosion resistance class CRC <sup>1)</sup>		4			

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

# Solenoid coils VACC-S13 Technical data

Dimensions					Download CAD dat	a → www.festo.com
Туре	B1	D1	H1	L1	L2	L3
VACC-S13-A1-1	36	13.1	41	67	55	18

Technical data – Ignition protection type Ex-me



- 👃 - Temperature range -20 ... +60 °C

## General technical data

General technical uata						
Туре			VACC-	VACC-	VACC-	VACC-
			S13-K4-1U-Ex4me	S13-K4-2U-Ex4me	S13-K4-3U-Ex4me	S13-K4-1UF-Ex4me
Actuation type			Electrical			
Mounting position			Any			
Duty cycle		[%]	100			
Electrical connection			Terminal box, cable e	entry thread M20x1.5		
Internal fuse protection			-			Fuse
Manual override			None			
Switching position displa	ıy		None			
Product weight		[g]	330			
Note on materials			Contains PWIS (paint	-wetting impairment su	ıbstances), RoHS-compl	iant
Information on solenoid	coil materials		PA, PUR			
Coil characteristics	DC voltage 24 V	[W]	1.8	-	-	1.8
	AC voltage 24 V	[VA]	1.8	-	-	1.8
	DC voltage 110 V	[W]	-	1.8	-	-
	AC voltage 110 V	[VA]	-	3	-	-
	DC voltage 230 V	[W]	-	-	1.8	-
	AC voltage 230 V	[VA]	-	-	3	-

## Operating and environmental conditions

	IP65
[%]	-15 +10
	II 2G
	Ex emb IIC T6, T5 Gb
	II 2D
	Ex tb IIIC T80°C, T95°C Db IP65
	0344
	EPL Db (BR), EPL Dc (BR), EPL Gb (BR), EPL Gc (BR)
	EPL Db (CN), EPL Dc (CN), EPL Gb (CN), EPL Gc (CN)
	EPL Db (RU), EPL Dc (RU), EPL Gb (RU), EPL Gc (RU)
	To EU Explosion Protection Directive (ATEX)
[°C]	-20 +60
	4

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – Ignition protection type Ex-me

## FESTO



#### 2014/12 - Subject to change

Technical data – Ignition protection type Ex-ia



- ↓ - Temperature range -30 ... +60 °C



#### General technical data

Туре		VACC-S13-K4-Ex3A
Actuation type		Electrical
Mounting position		Any
Duty cycle	[%]	100
Electrical connection		Terminal box, cable entry thread M20x1.5
Manual override		None
Switching position display		None
Product weight	[g]	330
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant
Information on solenoid coil materials		PA, PUR
Coil characteristics	[V]	14 32
Max. input power	[W]	1.2
Max. input voltage	[V]	32
Max. input current	[A]	0.2
Required current consumption	[mA]	16

Operating and environmental conditions		
Protection class		IP65
ATEX category for gas		II 2G
Explosion ignition protection type for gas		Ex ia IIC T6, T5
Explosion protection certification outside the EU		EPL Gb (BR), EPL Gb (CN), EPL Gb (RU), EPL Gc (BR), EPL Gc (CN), EPL Gc (RU)
CE mark (see declaration of conformity)		To EU Explosion Protection Directive (ATEX)
Ambient temperature	[°C]	-30 +60
Corrosion resistance class CRC <sup>1)</sup>		4

1) Corrosion resistance class 4 according to Festo standard 940 070

Components with very heavy corrosion exposure. Components in contact with aggressive media, e.g. in food or chemical industries. These applications must, if necessary, be verified by special tests with the media concerned.

Technical data – Ignition protection type Ex-ia



Ordering data		
	Part No.	Туре
Standard		
Î	562 889	VACC-S13-A1-1
	562 890	VACC-S13-A1-1U
	562 891	VACC-S13-A1-2U
	562 892	VACC-S13-A1-3U
Ex-me coil		
	562 893	VACC-S13-K4-1U-Ex4me
2	562 894	VACC-S13-K4-2U-Ex4me
	562 895	VACC-S13-K4-3U-Ex4me
	570 784	VACC-S13-K4-1UF-Ex4me
Ex-ia coil		
	562 896	VACC-S13-K4Ex3A
C I		

Accessories

#### Flow control plate

Material: Manifold rail: Wrought aluminium alloy Contains paint-wetting impairment substances, RoHS-compliant





3 Working lines for G<sup>1</sup>/<sub>4</sub> and NPT<sup>1</sup>/<sub>4</sub> valves

Dimension	nensions [mm] and ordering data											
B1	D2	H1	H2	H3	H4	L1	L2	L3	CRC <sup>1)</sup>	Part No.	Туре	
				-				-				
15	5.5	90	56	12	32	50	24	13	3	563 395	VABF-S7-F1B1P2-F	
IJ	J.J	90	50	12	52	00	24	15	2	101 191	VADI-3/-1101F2-1	

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

#### Flow control plate

1

Material: Manifold rail: Wrought aluminium alloy Contains paint-wetting impairment substances, RoHS-compliant



3 Working lines for G<sup>1</sup>/<sub>4</sub> and NPT<sup>1</sup>/<sub>4</sub> valves

Dimensi	ons [mm] and (	ordering data	a							
B1	D2	H1	H2	H3	H4	L1	L2	CRC <sup>1)</sup>	Part No.	Туре
51	52									.)
20	5.5	80	65	24	28	50	32	3	563 401	VABF-S7-F1B5P1-F
-					-		-	-		

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

## FESTO

B1

## Accessories

### Mountingplate

Material: Wrought aluminium alloy Contains paint-wetting impairment substances, RoHS-compliant





Dimen	imensions [mm] and ordering data																
B1	B2	B3	D1	D2	D3	H1	H2	H3	H4	H5	L1	L2	L3	L4	CRC <sup>1)</sup>	Part No.	Туре
10	5	20	6.4	M5	M8	55	32	11.5	40	7.5	70	10	24	11	3	563 399	VAME-S7-P

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

#### Connection plate kit

#### Material:

Wrought aluminium alloy Contains paint-wetting impairment substances, RoHS-compliant



1	Dimensi	Dimensions [mm] and ordering data														
	B1	B2	B3	D1	D2	H1	H2	L1	L2	L3	L4	L5	L6	CRC <sup>1)</sup>	Part No.	Туре
	35	19	44	G1⁄4	M8	60	41	104	78	30	18	28	41	3	563 396	VABS-S7-S-G14

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

Accessories

#### Mounting bracket

Material:

Wrought aluminium alloy Contains paint-wetting impairment substances, RoHS-compliant





#### Dimensions [mm] and ordering data

Dimensions	[inini] and old	uata uata							
B1	B2	B3	D1	H1	H2	L1	CRC <sup>1)</sup>	Part No.	Туре
	4.2	_					-		
45/65	12	5	M5	50	41	20	3	563 403	VAME-S7-Y

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

#### Adapter with filter

Note on materials: Contains paint-wetting impairment

substances, RoHS-compliant



→ Internet: www.festo.com/catalogue/...



#### Dimensions [mm] and ordering data

Dimensions	[iiiiii] and old	ening data							
D1	D2	D3	D4	L1	L2	=©1	CRC <sup>1)</sup>	Part No.	Туре
NPT1/4	6	G1⁄4	18	29	10	19	1	563 397	NPFV-AF-G14-N14-MF
G1⁄4	6	G1⁄4	18	29	10	19	1	563 398	NPFV-AF-G14-G14-MF

1) Corrosion resistance class 1 according to Festo standard 940 070

Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Accessories

## Exhaust protection

Material:

Ethylene propylene rubber Contains paint-wetting impairment substances, RoHS-compliant





## Dimensions [mm] and ordering data

Dimensions [n	ning and ordering	5 uala						
D1	D2	D3	L1	L2	L3	CRC <sup>1)</sup>	Part No.	Туре
G1⁄4	21	20.5	26.5	15	11.5	3	563 400	VABD-D3-SN-G14

1) Corrosion resistance class 3 according to Festo standard 940 070

Components subject to high corrosion stress. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

Ordering data		
	Part No.	Туре
Cable		Technical data 🗲 Internet: kmc
-d	30 931	KMC-1-24 DC-2,5-LED
	30 932	KMC-1-230 AC-2,5
	30 933	KMC-1-24 DC-5-LED
	30 934	KMC-1-230 AC-5
	30 935	KMC-1-24-10-LED
Plug socket for screw terminal connection		Technical data 🗲 Internet: mssd
	34 583	MSSD-C